

Work Order ID 69720

Wednesday, May 18, 2011 7:22:03 AM

Page 1

Item ID: D350-636-216

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube STD RH, Deluxe

Start Date: 5/16/2011 Start Qty: 1.00

Required Date: 5/27/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPPD350-636-216 CHG002

0.00

110

Assemble as per dwg

0.00



HandFinish

Hand Finishing

Memo

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

0.00

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

Handwritten notes:

- X*
- 8 11/06/15*
- 11/05/18*
- CL-11-6-14*
- 8 11/06/14*

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Page 2

Accept

Revision ID:

Item Name: Skidtube STD RH, Deluxe

Start Date: 5/16/2011 **Start Qty:** 1.00

Required Date: 5/27/2011 Req'd Qty: 1.00

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

0.00

Abstract

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-216

Location: _____
PPP rev: _____

160

QC21- Final Inspection - Work Order Release

0.00

[illegible]

QC

Memo

0.00

Quality Control

11/01/15

mf

11-06-15

Picklist Print

Wednesday, May 18, 2011 7:21:59 AM

Page 1

Work Order ID: 69720

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 5/16/2011









Required Date: 5/27/2011

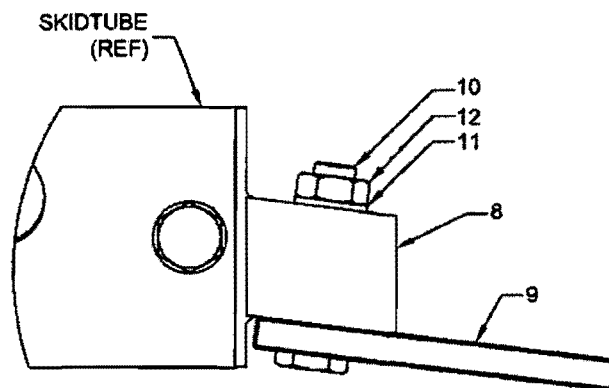
Start Qty: 1.00

Required Qty: 1.00

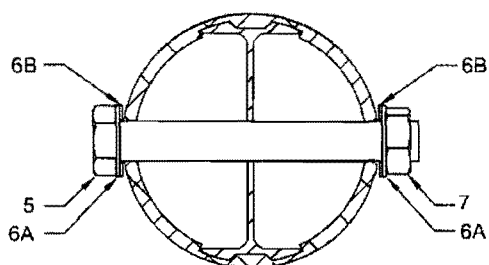
Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

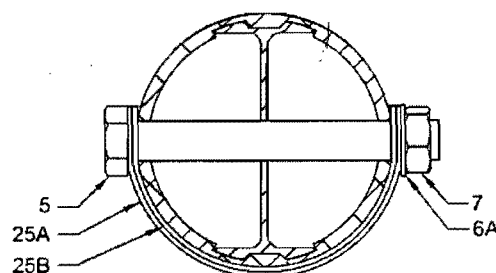
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016  Skidtube STD w/ Training Wearplates, RH		Manufactured	No			110	Each	0.0000	1	1			
										B68841 (x1)	11/06/13		
D350-636-101  Toe Step, LHR/RH		Manufactured	No			110	Each	10.0000	1	1			
										11/06/13			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				10					
				67316				5		X1			
				68368				5					
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	12.0000	1	1			
										11/06/13			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				12					
				67317				4					
				68365				8		X1			
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	6.0000	1	1			
										11/06/13			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG022				6					
				68742				6		X1			



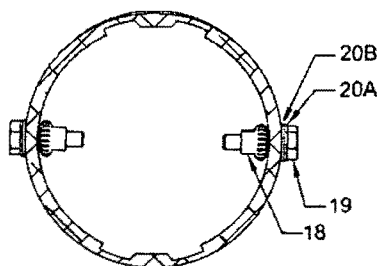
DETAIL D
1 PL PER SKIDTUBE



SECTION E-E
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 003 ONLY)

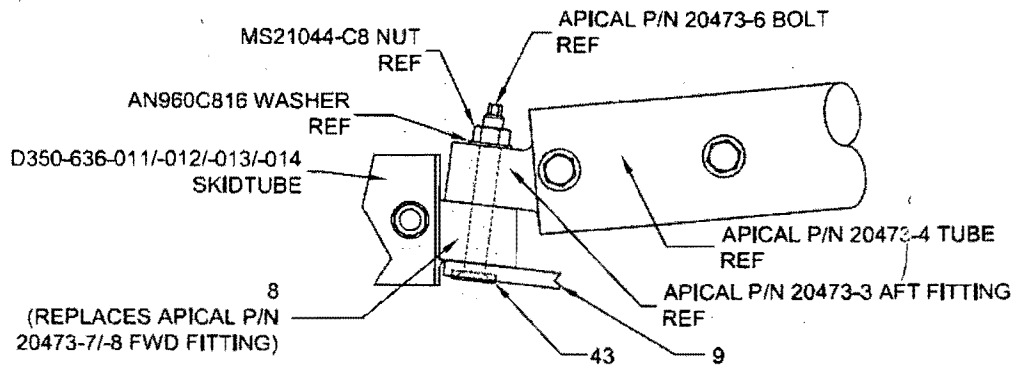


SECTION Q-Q
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 004 OR SUBSEQUENT)

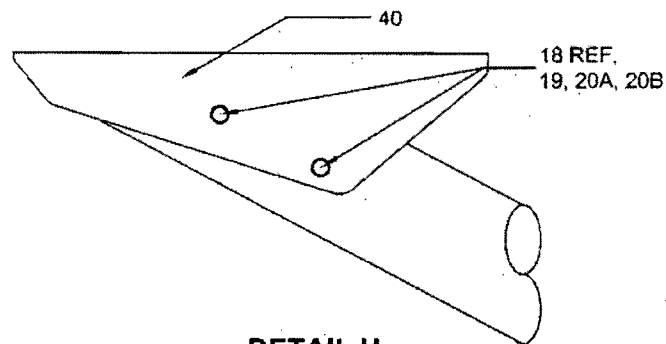


SECTION F-F
2 PL PER SKIDTUBE

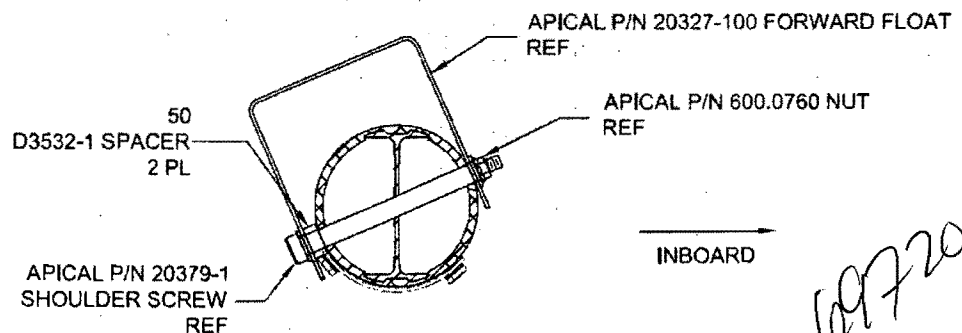
69720



DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



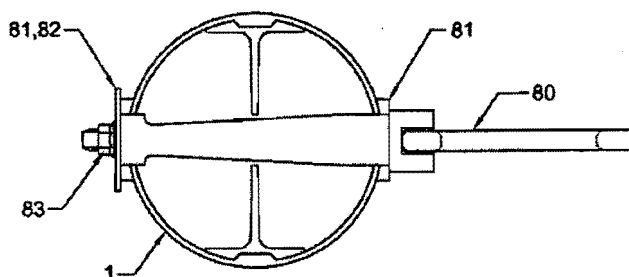
DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



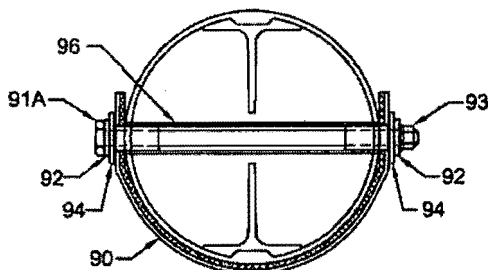
SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Revision: H
Date: 10.07.26

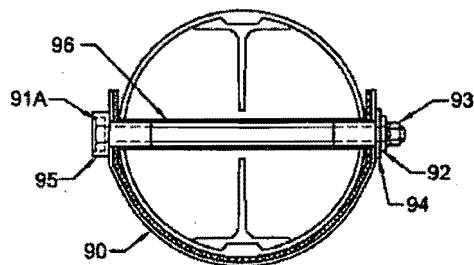


SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT



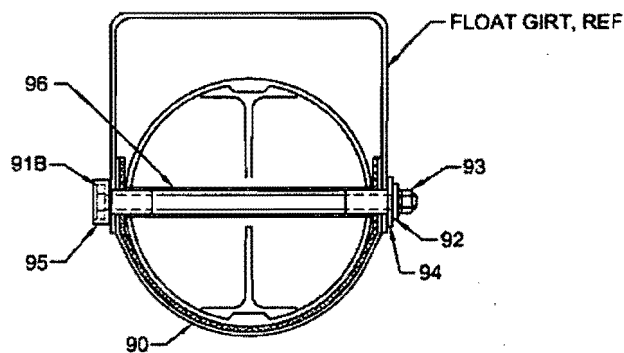
SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

69720



WITHOUT APICAL CYLINDRICAL BAG
FLOATS

OR



WITH APICAL CYLINDRICAL BAG FLOATS

SECTION T-T

D350-636-015/-016/-215/-216 SKIDTUBES

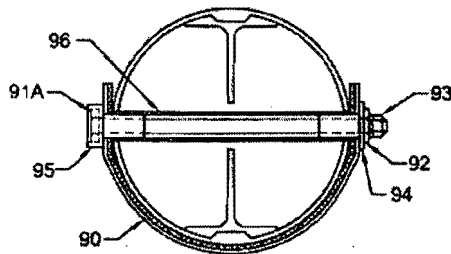
1 PL

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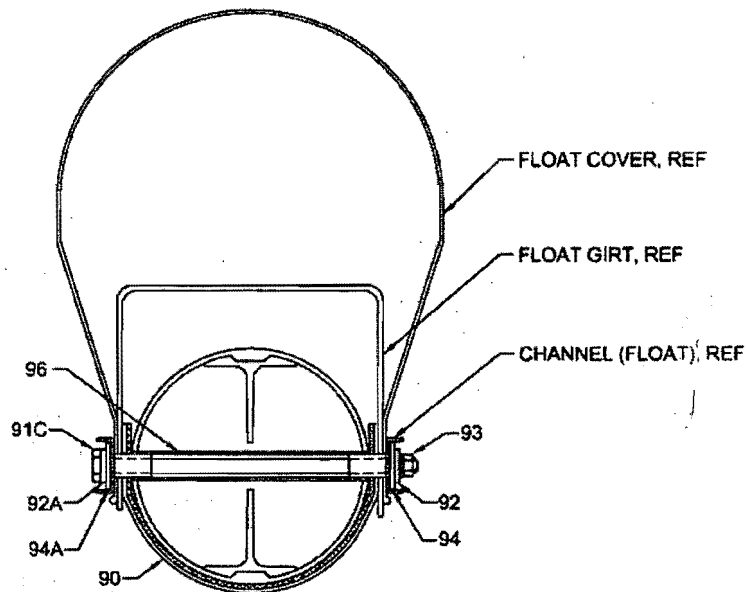
Date: 10.07.26

69720



WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

69720

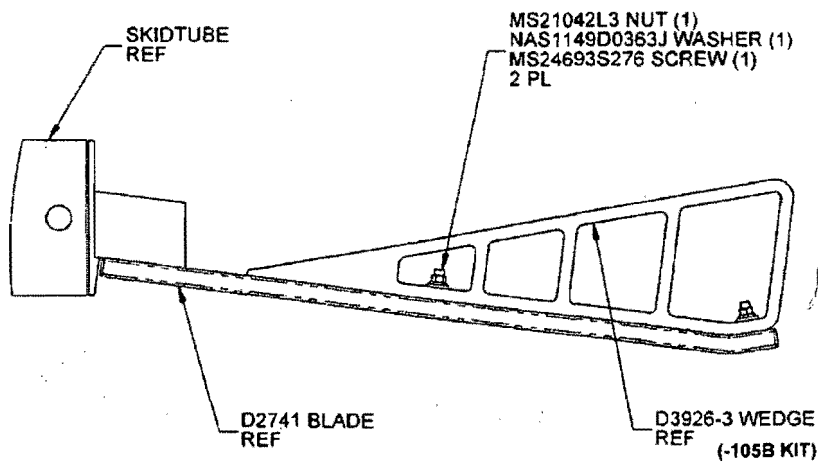
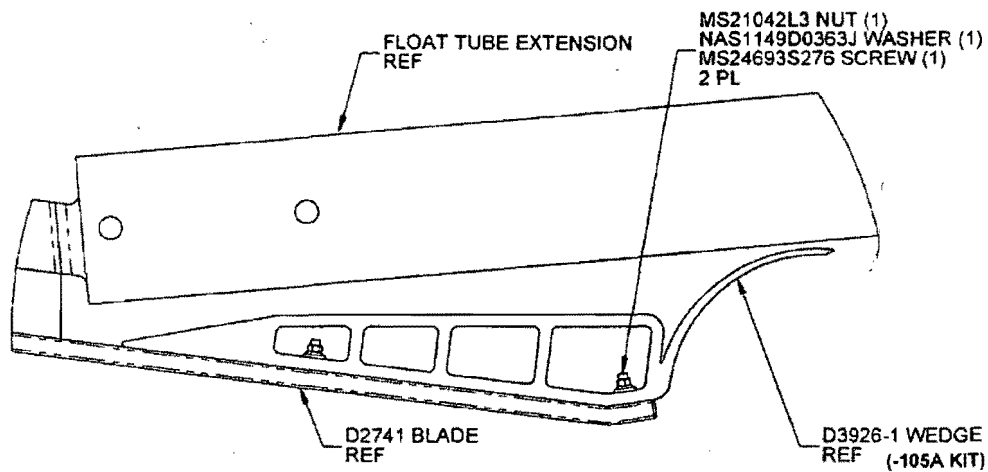
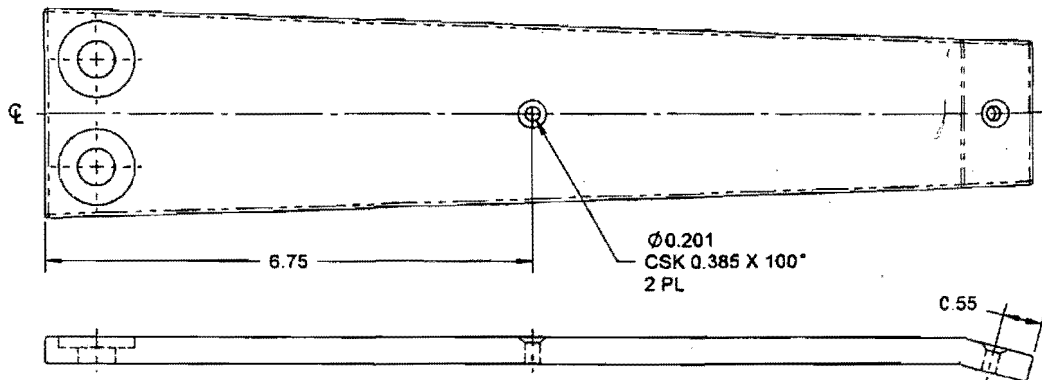


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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